

Date: Friday, 18/07/2008 1:09:48 PM  
 User: Julie Lecocq

## Process Sheet

|                       |  |  |              |                  |               |  |
|-----------------------|--|--|--------------|------------------|---------------|--|
| Customer              | : CU-DAR001 Dart Helicopters Services              |  | Drawing Name | : HEATER SUPPORT |               |  |
| Job Number            | : 40636  |  |              |                  |               |  |
| Estimate Number       | : 13477  |  |              |                  |               |  |
| P.O. Number           | :  |  |              | Part Number      | : D2286       |  |
| This Issue            | : 18/07/2008                                       |  | S.O. No. :   | Drawing Number   | : D2286 REV B |  |
| Prsht Rev.            | : NC   |  |              | Project Number   | : N/A         |  |
| First Issue           | : / /  |  | Type :       | Drawing Revision | : B           |  |
| Previous Run          | :  |  |              | Material         | :             |  |
| Written By            | :  |  |              | Due Date         | : 10/08/2008  |  |
| Checked & Approved By | : <u>JUL 08. 7. 18</u>                             |  |              | Qty:             | 4 Um: Each    |  |
| Comment               | : Est Rev:A New Issue 08-07-18 DD verified by: JLM |  |              |                  |               |  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation:   | Description :                          |           |
|---------|---|--|-----------|
| 1.0     | M6061T6S063   | 6061-T6 .063 Sheet                     |           |
|         |   |  |           |
|         | Comment: Qty.: 0.3081 sf(s)/Unit Total : 1.2323 sf(s)<br>6061-T6 .063 Sheet<br>batch: <u>108379</u> | <u>RB 8-8-13</u>                       |           |
| 2.0     | WATER JET <u>108379</u>   | FLOW WATER JET                         |           |
|         |   |  |           |
|         | Comment: FLOW WATER JET<br>1-Cut as per Dwg D2286<br>Dwg Rev: <u>B</u><br>Prog Rev: <u>B</u>        | <u>RB 8-8-13</u>                       | (6)       |
|         | 2-Deburr if necessary   | <u>RB 8-8-13</u>                       |           |
| 3.0     | QC2   | INSPECT PARTS AS THEY COME OFF MACHINE |           |
|         |   |  |           |
|         | Comment: INSPECT PARTS AS THEY COME OFF MACHINE   | <u>8/08/13</u>                         |           |
| 4.0     | QC8   | SECOND CHECK                           |           |
|         |   |  |           |
|         | Comment: SECOND CHECK   | <u>8/08/13</u>                         |           |
| 5.0     | PACKAGING 1   | PACKAGING RESOURCE #1                  |           |
|         |   |  |           |
|         | Comment: PACKAGING RESOURCE #1<br>Identify and Stock<br>Location: <u>8/8/13</u>                     |  | (6x)      |
|         |   |  | <u>SD</u> |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER SUPPORT

Job Number: 40636

Part Number: D2286

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



⑥

Comment: FINAL INSPECTION/W/O RELEASE

Dogleg 14

Job Completion



6.08.08.4

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

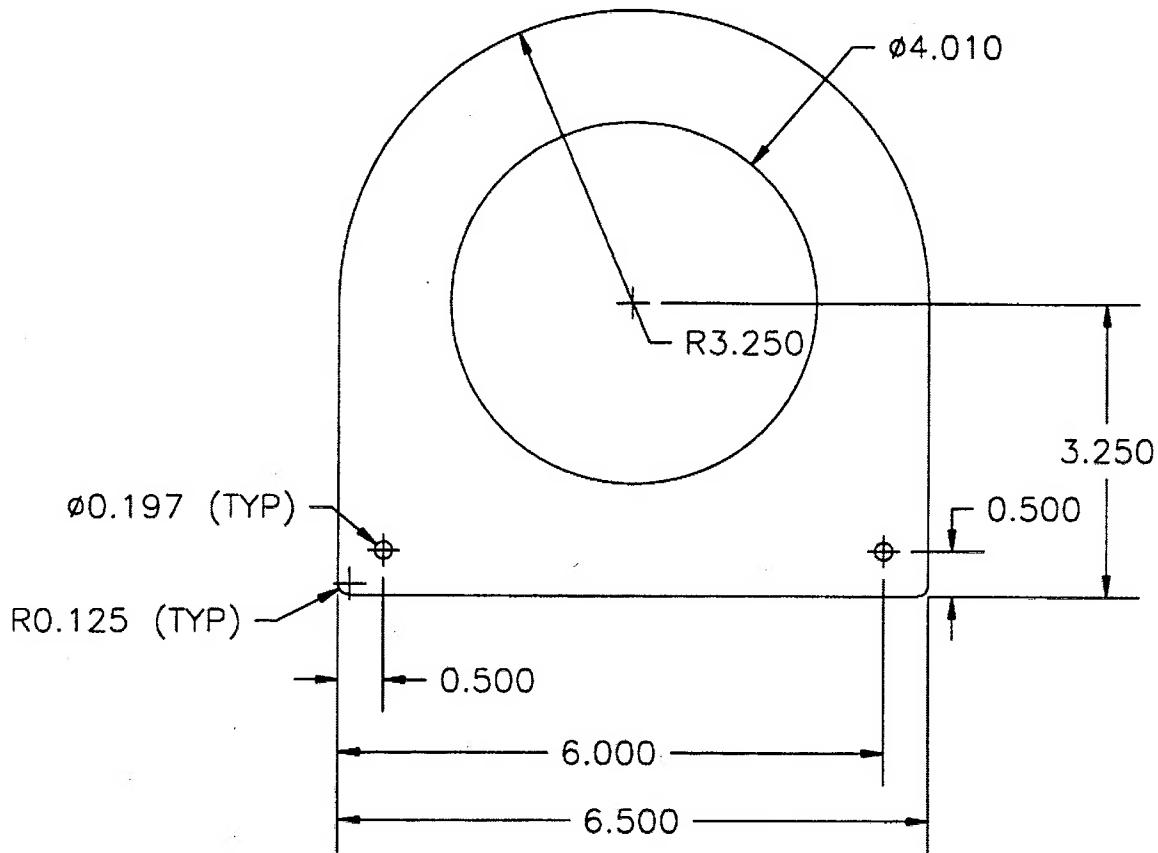
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**DART**ISSUED  
02/00

|               |          |   |              |
|---------------|----------|---|--------------|
| PREPARED      |          | DART AERO ACCESSORIES INC<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |              |
| B. Williams   |          | REV. B  |              |
| CHECKED       | APPROVED | D2286   |              |
| DATE          |          | TITLE   |              |
| Oct. 25, 1994 |          | HEATER SUPPORT  |              |
| B             |          | SCALE<br>1:2  |              |
| B             |          | Dec. 13, 1995   | 3.25 WAS 4.5 |



MATERIAL: 5052-H34 0.062 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40636

|                              |              |             |
|------------------------------|--------------|-------------|
| DART AEROSPACE LTD           | Work Order:  | 40636       |
| Description: HEATER SUPPORT  | Part Number: | D2286       |
| Inspection Dwg: D2286 Rev: R |              | Page 1 of 1 |

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

|              |           |             |          |                     |          |
|--------------|-----------|-------------|----------|---------------------|----------|
| Measured by: | <u>BS</u> | Audited by: | <u>S</u> | Prototype Approval: | <u>1</u> |
| Date:        | 08-08-13  | Date:       | 08/08/13 | Date:               | 08/08/13 |

| Rev | Date | Change    | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A   |      | New Issue | KJ/JLM     |          |